

# CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

The Certification body



hereby certifies that the company

## NetRail AB

SE 253 51 Pårp, Maskinistgatan 11



is qualified to perform welding work within the range of certification of

**Certification Level CL 2 according to EN 15085-2**

**Field of application:** Solely repair welding

**Range of certification:** Railway vehicles and components of certification level CL 2

Responsible welding supervisor: Hartmut Thiede, IWE  
born on: 15.04.1958

Equal representation: Mattias Nilsson, born on 22.02.1983

Welding procedures according to ÖNORM EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	1.1, 1.2, 2.1	t = 3 – 20mm t = 3 – 20mm	BW <sup>1)</sup> FW <sup>2)</sup>
111	2.1/ X120Mn12	t = 3 – 14mm	FW <sup>2)</sup>

1)BW ... Butt weld 2)FW ... Fillet weld

Certificate no.: R02431113

Surveillance: annual

Auditor: DI Franz Gruber  
Validity period: 01.07.2015 – 30.06.2018  
Issued on: 07.07.2015

Dipl.-Ing. Franz Gruber  
(management board)



**Registration-No.: R02431113**

SystemCERT Zertifizierungsges.m.b.H.  
Parkstraße 11, 8700 Leoben, Austria  
accredited in accordance with accreditation notification  
GZ BMWFW-92.716/0029-I/12/2015 of February 6<sup>th</sup>, 2015

